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647.1702

Job Sheet 194699



Part No: 647.1702

Job Qty: 6 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 6/11/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	6 pcs	6/11/19	6/11/19	0.00	2.46	Small Fab - 1		Smb 19/6/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
130	QC 5	6 pcs	6/11/19	6/11/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 JUN 04 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
190	Small Fab - 2 - B4B	6 pcs	6/11/19	6/11/19	0.00	2.46	Small Fab - 1 - B4B		Smb 19/6/19
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
200	QC 5	6 pcs	6/11/19	6/11/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		

						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
210	Packaging 3-1 - Stock - B4B	6 pcs	6/11/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
220	QC 21 - SA	6 pcs	6/11/19	0.00	0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
 Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

130 - (QC5- Inspect part completeness to step on W/O)

190 - ASSEMBLE AS PER DWG

200 - (QC5- Inspect part completeness to step on W/O)

210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	6 pcs (1 ea)	120-Small Fab - 1	5109213
647.1713	Spacer	6 pcs (1 ea)	120-Small Fab - 1	5109115
647.1714	Plate	6 pcs (1 ea)	120-Small Fab - 1	5105678
647.1715	Plate	6 pcs (1 ea)	120-Small Fab - 1	5100567
CR3213-4-4	Rivet, Cherry	132 Ea (22 ea)	120-Small Fab - 1	5174161
MS21042L3	Nut	6 Ea (1 ea)	120-Small Fab - 1	5166712
MS27039-1-14	Screw	6 Ea (1 ea)	120-Small Fab - 1	5162000
NAS1149F0332P	Washer	12 Ea (2 ea)	120-Small Fab - 1	5150462

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	6	9	0
	647.1713	6	11	0
	647.1714	6	24	0
	647.1715	6	13	0
	CR3213-4-4	132	114	0
	MS21042L3	6	3,054	0
	MS27039-1-14	6	107	0
	NAS1149F0332P	12	4,847	0
Part Specifications				
Specifications could not be found.				

Plex 5/7/19 1:42 PM Dart.Renwick.Jennifer



Container No: S186992



Part: 647.1702

Job No: 194699

Serial No/Batch: S186992

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

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